

# Technical Data Sheet

## ROMILOY® 3020/01 M10



ASA / PA-Blend, high impact, mineral filler, very good scratch resistance, UV stabilized

Properties	Unit	Test Method	Test Condition	Value*	Remarks
<b>Mechanical.....</b>					
Tensile Modulus	MPa	ISO 527	23°C 1 mm/min dry / conditioned	2,800 / 1,700	
Tensile Strength	MPa	ISO 527	23°C 50 mm/min dry / conditioned	52 / 37	
Elongation at Break	%	ISO 527	23°C 50 mm/min	> 30	
Flexural Modulus	MPa	ISO 178	23°C 2 mm/min dry / conditioned	2,400 / 1,200	
Flexural Strength	MPa	ISO 178	23°C 2 mm/min dry / conditioned	76 / 42	
Impact Strength Notched (Charpy)	kJ/m²	ISO 179 1eA	80 x 10 x 4 mm 23°C / -30°C	7.5 / 7.5	
Impact Strength (Charpy)	kJ/m²	ISO 179 1eU	80 x 10 x 4 mm 23°C / -30°C	n.b. / n.b.	
<b>Physical.....</b>					
Density	g/cm³	ISO 1183	23°C, 50% RH	1.14	
Water Absorption	%	ISO 62	23°C, 24 h	1.0	
<b>Thermal.....</b>					
Heat Distortion Temperature (HDT B)	°C	ISO 75	0.45 MPa	90	
Heat Distortion Temperature (HDT A)	°C	ISO 75	1.8 MPa	60	
Vicat Softening Temperature (B 50)	°C	ISO 306	50°C/h 50 N	120	
Melt Flow Rate MFR	g/10 min	ISO 1133	260°C 5 kg	22	
Linear Thermal Expansion	10 <sup>-4</sup> · K <sup>-1</sup>	ISO 11359-2	23°C - 55°C	1.1	
Moulding Shrinkage	%	ISO 294-4	23°C	0.5 - 0.9	
Flammability (own test)	Class	UL 94		HB	

\* = Average figures which could vary with each production batch due to addition of pigments, antistatic agents, slip agents, light stabilizers or other additives.

The information submitted is based on our current knowledge and experience. In view of the many factors that may affect processing and application, these data do not relieve processors from the responsibility of carrying out their own tests and experiments; neither do they imply any legally binding assurance of certain properties or of suitability for a specific purpose. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislation are observed.

